

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.28**WELDING INSPECTION REPORT****Resident Engineer:**Siegenthaler, Peter**Address:** 333 Burma Road**City:** Oakland, CA 94607**Report No:** WIR-022836**Date Inspected:** 20-Mar-2011**Project Name:** SAS Superstructure**OSM Arrival Time:** 700**Prime Contractor:** American Bridge/Fluor Enterprises, a JV**OSM Departure Time:** 1900**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Location:** Shanghai, China**CWI Name:** Sha Zhi**CWI Present:** Yes No**Inspected CWI report:** Yes No N/A**Rod Oven in Use:** Yes No N/A**Electrode to specification:** Yes No N/A**Weld Procedures Followed:** Yes No N/A**Qualified Welders:** Yes No N/A**Verified Joint Fit-up:** Yes No N/A**Approved Drawings:** Yes No N/A**Approved WPS:** Yes No N/A**Delayed / Cancelled:** Yes No N/A**Bridge No:** 34-0006**Component:** OBG Components**Summary of Items Observed:**

On this date Caltrans OSM Quality Assurance (QA) Inspector, S.Chandrakumar was present during the times noted above for observations relative to the work being performed.

BAY#19

FCAW welding of critical weld repair of (Buttering) suspender bracket web plate is identified as X6549B for SA6529. The welder is identified as 062749. ZPMC QC is identified as Mr.Guo xing hui. The welding variables recorded by QC are appeared to comply with the WPS-345-FCAW-1G-ESAB-Repair and B-CWR2835.

FCAW welding of critical weld repair of (Buttering) suspender bracket web plate is identified as X6042B for SA6030. The welder is identified as 062783. ZPMC QC is identified as Mr.Guo xing hui. The welding variables recorded by QC are appeared to comply with the WPS-345-FCAW-1G-ESAB-Repair and B-CWR2835.

FCAW welding of critical weld repair of (Buttering) suspender bracket web plate is identified as X6551B for SA6531. The welder is identified as 058792. ZPMC QC is identified as Mr.Guo xing hui. The welding variables recorded by QC are appeared to comply with the WPS-345-FCAW-1G-ESAB-Repair and B-CWR2835.

FCAW welding of critical weld repair of (Buttering) suspender bracket web plate is identified as X6550B for SA6530. The welder is identified as 062806. ZPMC QC is identified as Mr.Guo xing hui. The welding variables recorded by QC are appeared to comply with the WPS-345-FCAW-2G-ESAB-Repair and B-CWR2835.

SMAW welding of weld is identified as 1G-001 of SB028-110 for SB110East. The welder is identified as 259906.

WELDING INSPECTION REPORT

(Continued Page 2 of 3)

ZPMC QC is identified as Mr.Guo xing hui. The welding variables recorded by QC are appeared to comply with the WPS-B-P-2211-Tc-U4b-1.

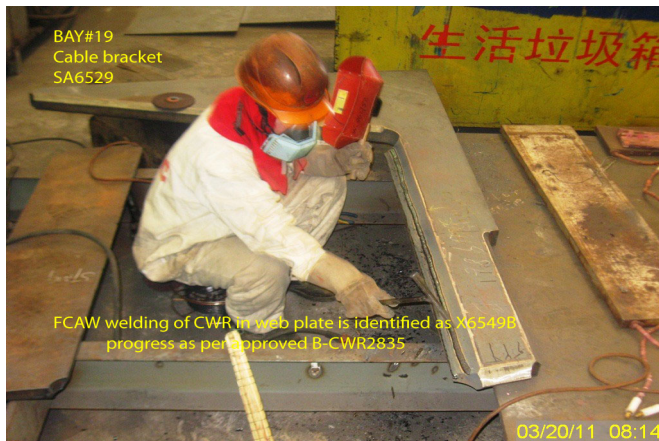
SMAW welding of weld is identified as 1G-001 of SB027-110 for SB110 West. The welder is identified as 259566. ZPMC QC is identified as Mr.Guo xing hui. The welding variables recorded by QC are appeared to comply with the WPS-B-P-2211-Tc-U4b-1.

FCAW welding of weld is identified as 2F-046 of BK004B1-001 for BK004B-001. The welder is identified as 062734. ZPMC QC is identified as Mr.Guo xing hui. The welding variables recorded by QC are appeared to comply with the WPS-B-T-2132-ESAB.

SAW welding of weld is identified as 1G-013 of BK023A1-001 for BK023A-001. The welder is identified as 062816. ZPMC QC is identified as Mr.Guo xing hui. The welding variables recorded by QC are appeared to comply with the WPS-B-T-2221-L2C-S-2.

ZPMC personnel performing Heat straightening of cable bracket is identified as SA6529 is in progress as per HSR1 (B)-1082.

Unless otherwise noted, all work observed on this date appeared to generally comply with applicable contract documents.



WELDING INSPECTION REPORT

(Continued Page 3 of 3)

Summary of Conversations:

No relevant Conversation.

Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Eric Tsang-15--0042-2372, who represents the Office of Structural Materials for your project.

Inspected By:	Kumar,Chadra	Quality Assurance Inspector
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Reviewed By:	Patel,Hiranch	QA Reviewer
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